CIGARETTE SPECIFICATION

LOUISVILLE
MARLBORO LIGHTS 100 REGULAR SP - GCC TAR/NICOTINE
BRAND CODE-0180 (GCC)

EFFECTIVE DATE: 06/16/92
GULF COOPERATIVE COUNCIL

APPLIES TO EXPORT FORMULAS: 83 86 87 284

CIGARETTE LENGTH	:	99.5	MM	ISO TAR	:	8.0 MG/CIGT	7.0 -	9.0
TOBACCO ROD CIRCUM.	:	24.80	MM					
TOBACCO ROD LENGTH	:	68.0	MM					
FILTER LENGTH	:	31.5	MM	NICOTINE	:	.60 MG/CIGT	.50 -	.70
TIPPING LENGTH	:	33.000	MM					
TOTAL R.T.D.	:	4.40	IN. H2O					
DILUTION TARGET	:	40.0 +/-	5.0 %					

TIPPING PAPER /USE UP: 72MM X 3200M WHT TGL PPT EC 136 12-803-A LASER PERF.
REPLACE WITH/USE UP: 72MM X 3500M WHT TGL PPT EC 136 12-866-B LASER PERF.
REPLACE WITH : 72MM X 3500M WHT TGL PPT EC 136 12-866-C LASER PERF.

GLUE ROLLER/ : REFER TO ENGINEERINGS GLUE ROLLER VARIABLE PARTS CATALOG -
TIPPING INFORMATION : BY TYPE-TIPPER AND CIGARETTE BRAND-CODE-SPECIFICATION

: BETWEEN ROWS/BAND WIDTH/TPR CUT LENGTH/DRY PATCH SIZE
24.00 1.50 27.00 8.5 X 20MM

TIPPING ADHESIVE : FULLER WB-3924-EL PVA 61-458-A
: FINDLEY 355-381-01 PVA 62-050-A
: BULK: AJAX 563-6 PVA 61-001-A

SEAM ADHESIVE : FULLER WB-3902C PVA 61-444-A
: NATIONAL 25-1088 PVA 61-210-A
: AJAX 3654-A PVA 61-016-A

STD. FILLER - PACK O.V.: A4012 - 12.50% MARLBORO LIGHTS REGULAR - GCC

CIGARETTE PAPER : 27.25MM X 6700M 46CU/2.6%(KC664/EC1457) 10-707-A

INK : *INK FOR PRINT DIE AND EXPORT OVERPRINTS*
: MARLBORO BLACK #37077(MK 9/MK 10/PROTOS) 60-915-A

PRINT DIE : MACHINE NUMBER

Cancelled, use 5/4/92 spec. 6/16-18

COMMENTS : PACK PRINT TAR/NICOTINE 8.0/0.6 MG/CIGT, ISO.

REASON FOR CHANGE : IPG PAPER CHGD FROM PM CODE 12-803-A @ .50CM U/R
: W/PM CODE 12-866-B @ .70CM U/R W/PM CODE 12-866-C
: @ .90CM TO ADJUST DILUTION % TO TARGET. NO WEIGHT
: CHANGE. OK TO MIX FINISHED CIGTS.

PREPARED BY : ALLYSON M. MILBURN
PREPARATION DATE : 6/15/92
PRINTING DATE : 6/15/92
PRINTING TIME : 13:50:30

APPROVED BY: E.B. Watts (JMH)

SUPERCEDES SPECIFICATION DATED: 5/04/92

2057659720

Source: https://www.industrydocuments.ucsf.edu/docs/yxwm0004